

# BONA NATURALE

## Sitework

The next generation of wooden floor protection.  
Look and feel of pure wood.

**Bona Naturale 1-Component** – The original, all in one, Naturale product developed for Residential use.

**Bona Naturale 2-Component** – The ultra wear resistant Naturale product developed for Commercial use. Must be combined with Naturale Base.

**Bona Naturale Base** – The base for Bona Naturale 2-Component. May if preferred be used as a base for Bona Naturale 1-Component. Bona Naturale Base has an extraordinary even and natural wood colouration.

The Bona Naturale system is a suitable choice for the majority of wooden floors including floors where there is a risk of sidebonding, e.g. softwood plank floors and hardwood floors with underfloor heating.

### Needed for application

Bona Naturale roller or Bona roller art. no. AT 31001100 for best result. A brush, edge roller or paint pad/cut-in pad for the edges. Bona Scrad system or screen grit 120-150.

### Preparations

The surface which is to be treated must be well sanded, dry and free from sanding dust, oil, wax and other contamination. The Bona Scrad system, sanding disc/screen or abrasive grit 120-150 should be used for the final sanding of the wood. Best result is obtained using a buffing machine for the final sanding.

- For **Bona Naturale 1-Component** and **Bona Naturale Base** shake the container thoroughly for at least 30 seconds prior to use.
- For **Bona Naturale 2-Component** add 10 % Naturale Hardener and shake the mixture well for 1 minute. Use the mixture within 5 hours.

### Application

Application schedule **Bona Naturale 1-Component:**

2 x Bona Naturale 1-Component or  
1 x Bona Naturale Base + 1 x Bona Naturale 1-Component.

Application schedule **Bona Naturale 2-Component:**

1 x Bona Naturale Base + 2-3 layers of Bona Naturale 2-Component.

- Apply evenly using a roller avoiding accumulations of product to avoid discolourations.
- Ensure that a "wet edge" is maintained during application to avoid "overlap" marks (treat an area of 3-5 m<sup>2</sup> at a time).

Raised grain is removed after the first application by a light abrasion using sanding screen grit 120 - 150 or the Bona Scrad system.

### Application rate:

- Initial coat: 7-9 m<sup>2</sup>/litre (150-110 g/m<sup>2</sup>)
- Following coats: 8-10 m<sup>2</sup>/litre (130-100 g/m<sup>2</sup>)

### Drying time:

- Initial coat: 1,5 hour at 20°C/60% R.H.
- Following coats: 2½-3 hours at 20°C/60% R.H.



**Note:** The temperature of the floor or Bona Naturale must not fall below +13°C during application and drying.

The floor can receive light foot traffic approximately 8 hours after the final application. The Naturale treatment will be completely cured after approximately 1 week. The floor can then be cleaned using a damp cloth and Bona Parkett Cleaner or Bona Wood floor cleaner, and carpets/rugs can be laid.

### **Maintenance and cleaning**

- Frequent cleaning: use dry methods e.g. vacuum cleaning and dry cleaning using a Bona dry mopp.
- Occasional cleaning to remove more difficult dirt: use Bona Parquet cleaner or Bona Wood floor cleaner.
- Spot repair damages and scratches: clean the area thoroughly. Sand the damaged area to remove dirt and even out sharp edges, apply one layer of Bona Naturale (Base or 1-Component) to the previously sanded area (i.e. only the damaged area), abrade, tape around the damaged board or wood block, apply a second layer of Bona Naturale (1 or 2-Component) to the whole wood board or block, remove the tape immediately.
- Worn surfaces can be renewed applying a new protective layer of Bona Naturale 1-Component or Bona Naturale 2-component.

For more information and Material Safety Data Sheet see [www.bona.com](http://www.bona.com)