



# BONA SPORTIVE FINISH

## Sitework

### Surface preparation

The surface which is to be coated must be well sanded, dry and free from sanding dust, oil, wax and other contamination. The Bona Scrad system, sanding disc/screen or sandpaper grade no. 120 or finer should be used for the final sanding of the wood. The best results are obtained using a buffing machine.

### Preparation of factory pre-finished and previously finished floors:

General conditions for an overcoating to be possible are:

1. The surface which is to be coated must be completely clean. Floors which have been previously treated with wax, polish or similar products cannot be overcoated.
2. It must be possible to overcoat the existing finish with Sportive Finish.

Bona cannot guarantee good adhesion when overcoating finishes of another brand than Bona.

Sportive Finish usually has good adhesion to most pre-finished floors but **the intercoat adhesion must always be checked** prior to overcoating: Prepare a small area as described below and apply a coat of Sportive Finish. After 3 days scratch the floor surface gently with a coin. If the finish stays firmly attached to the surface the adhesion is satisfactory.

Preparation of factory pre-finished floors: Prior to application the floor must be treated with Bona Prep system according to the instructions on the Prep label.

Preparation of previously finished floors: Prior to application the floor must be treated with Bona Prep system according to the instructions on the Prep label using sanding disc/screen or sandpaper grade no. 150. Apply 1-2 coats of Sportive Finish.

### Application

Ensure that the container is shaken thoroughly prior to use (or before decanting smaller quantities). The finish container and Bona Sportive Hardener are both provided with a measurement scale. After having determined the quantity of finish required add Sportive Hardener (4%) and either shake the container or stir at once. Wait for 5 minutes after mixing before use. The mixed product should be used within 8 hours.

Application should be carried out using a Bona Roller or Bona Applicator Bar. Apply the finish evenly with a smooth flowing action avoiding accumulations of finish. **Note:** The room and finish temperature must not fall below +13°C during application and drying. It is also essential that adequate ventilation be maintained during, and for one week after, application.

Application rate: 8-10 m<sup>2</sup>/litre (120-100g/m<sup>2</sup>) per coat.

Recommended treatment schedules:

On bare wood:                    1 x Bona Sportive Primer  
    + 2-3 x Bona Sportive Finish

Overcoating:                    1-2 x Bona Sportive Finish

After the first application a light sanding may be carried out using the Scrad system. If the sanding is to be carried out on the second coat of Sportive Finish it should first be allowed to dry overnight.

Drying time:                    2½ - 3 hours per coat at 20°C/60% RH.

The floor will take light foot traffic approximately 8 hours after the final application and may be put into full use after 72 hours. After approx. 1 week the finish will be completely cured. The floor can then be cleaned normally. During the curing period it is suggested that dry cleaning only is carried out.

**Note:** It is essential that adequate ventilation be maintained during, and for one week after, application.